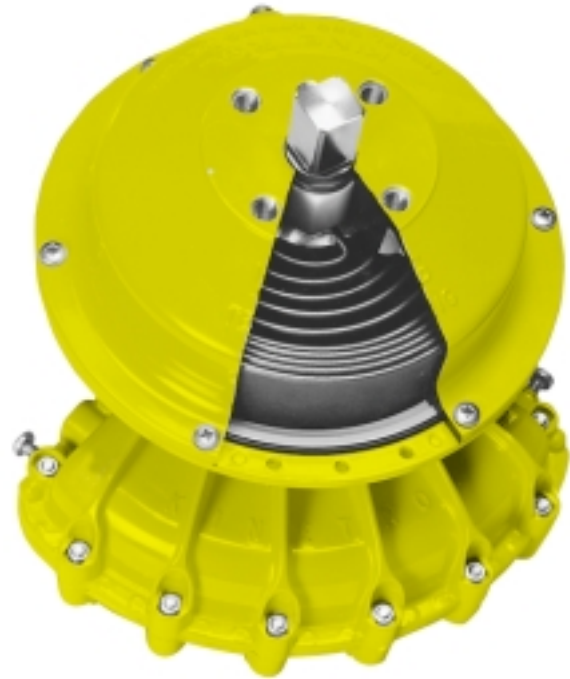


fail safe spring return unit

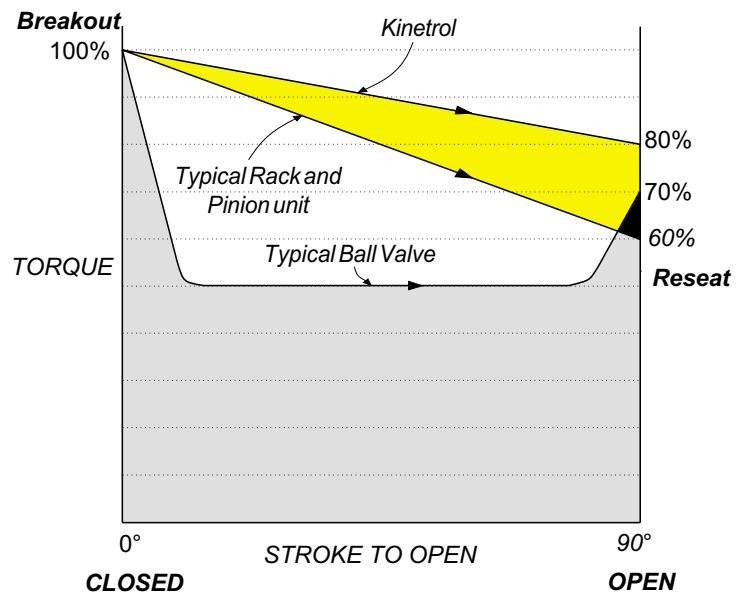
- **Lowest torque loss**
Typically 20% through 90° yields extra torque through spring stroke - enables the selection of smaller actuators (see diagram).
- **Reliable low stress range clock type spring**
- **Separate housing for modular assembly**
Easily retrofitted.
- **Sealed, non-breathing housing**
Protects spring in corrosive environments.
- **Adjustable pretension for 'balanced' air and spring stroke torques**
Combinations available for balanced/optimised torques at various air pressures.
- **Some models with optional worm drive pretension adjustment**
- **Keeper plates available to ensure safe handling**
- **Some models available with optional ISO/DIN female drive and mounting**



Spring Housing cut away

The diagram shows the torque requirement of a typical ball valve under normal conditions. The typical torque output characteristics of Kinetrol and rack and pinion actuators - both sized to overcome the valve's breakout torque - are also illustrated. The graphs demonstrate that the Kinetrol actuator will exceed the torque requirement of the valve throughout the entire stroke whilst the rack and pinion unit will fail to reseat the valve.

The higher torque losses associated with rack and pinion actuators (end of stroke torque can be as low as 30% of start of stroke) dictate the selection of larger units to ensure complete reseating.



fail safe spring return unit

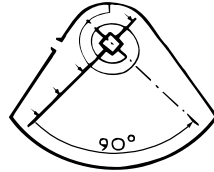
Direction of Spring Action

Spring units are available for either clockwise or counter clockwise spring action.

Direction is determined looking down at the top of the spring unit towards the valve.

Suffix - 020 = clockwise

Suffix - 030 = counter clockwise



Asymmetrical Torque Applications

If high torque is required in one direction and lower torque in the other direction this can be set up easily by changing spring pretension to be higher or lower as required. Air stroke start torque will always be double-acting torque (at air pressures available) less spring pretension torque.

low air pressure applications

If air pressure available for actuator operation is less than 50 psi (3.5bar) 'balanced' torque output on air and spring strokes is still possible by using a spring return unit from a smaller actuator size. Listed below are factory assembled options of this kind.

Replace the '*' used in the ordering codes listed below with a '2' (clockwise) or '3' (counter clockwise) depending on direction of spring action required.

Ordering Code	Description
03-1*0-5600	03 actuator with one 02 spring unit
07-1*0-4000	07 actuator with one 05 spring unit
08-1*0-4100	08 actuator with one 07 spring unit
09-1*0-4200	09 actuator with one 07 spring unit
10-1*0-5800	10 actuator with one 09 spring unit
12-1*0-4300	12 actuator with one 09 spring unit
12-1*0-4400	12 actuator with two 09 spring units
14-1*0-4900	14 actuator with two 12 spring units
14-1*0-5000	14 actuator with one 12 spring unit
16-1*0-6000	16 actuator with one 14 spring unit and one 12 spring unit
16-1*0-6100	16 actuator with one 14 spring unit
18-1*0-7000	18 actuator with one 16 spring unit
20-1*0-7200	20 actuator with two 16 spring units
20-1*0-7300	20 actuator with three 16 spring units

Pretension Setting

Factory assembled actuator/spring return assemblies have the spring return pretension set for 'balanced' torque output when the actuator is operated by air at 80psi (5.5bar).

Factory assemblies can be preset for different air pressures below 80psi (5.5bar) on request.

Spring return units supplied separate from actuators are also pretensioned for 80psi (5.5bar) air operation.

Keeper Plates

These are provided on all pretensioned spring return units supplied separate from actuators. They are also available as spare parts.

A keeper plate must always be used to restrain spring tension whenever a spring return unit case is dismantled.

materials specifications

Spring casing	Models 01, 02, 03, 05, 07, 08, 09, 10 & 12 pressure die-cast in BS1004 zinc alloy. Models 14, 16, 18 & 20 aluminium alloy LM25.
Finish	Epoxy stove enamel.
Spring	Clock type spring steel.
Square	Steel, zinc plated.
Mount Holes (on top)	Same as matching actuator except model 01 and low pressure combinations (see page 35).

